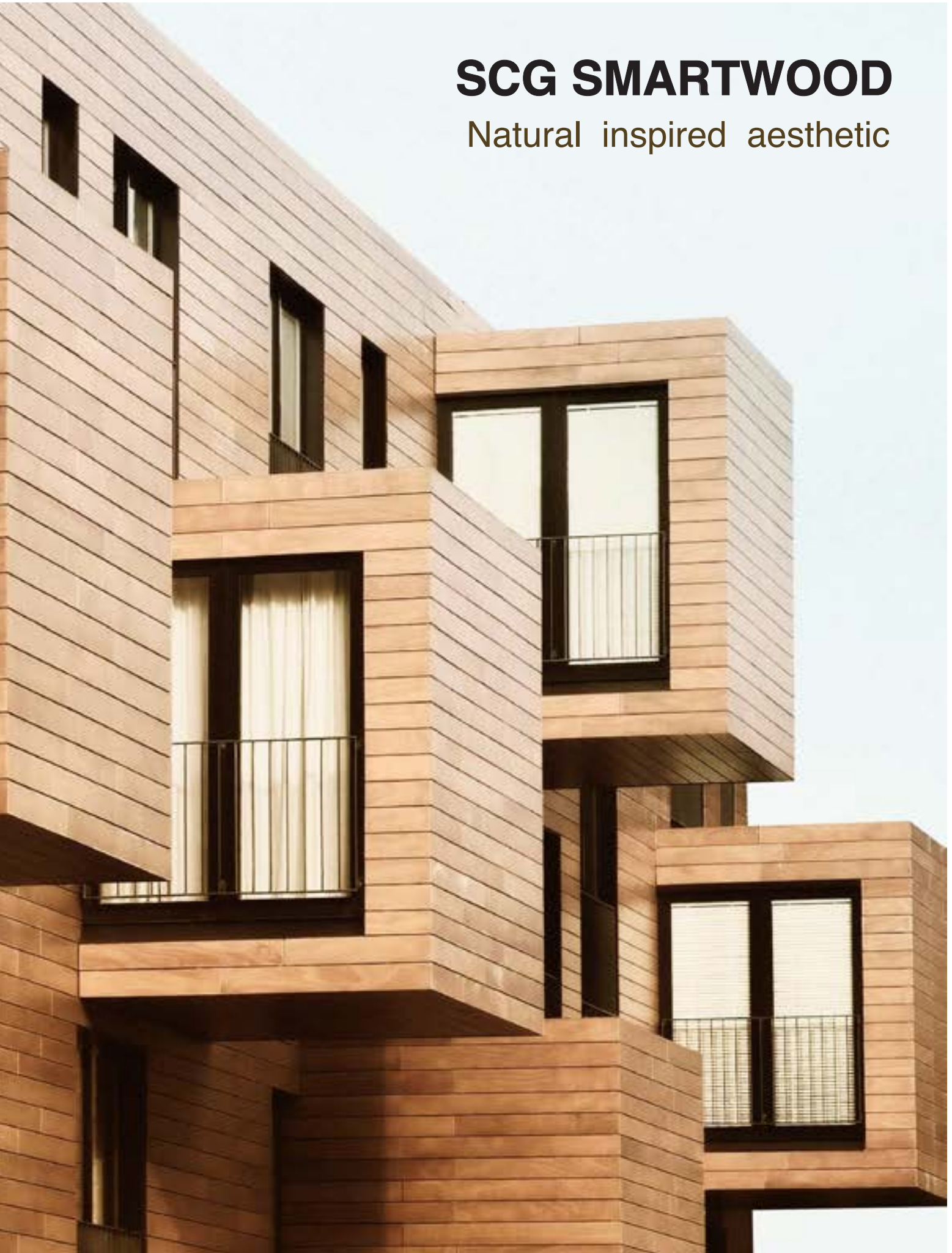


# **SCG SMARTWOOD**

Natural inspired aesthetic





# CONTENT

2	Technology and Key Attribute
3	Wood Plank
7	Fascia / Eave liner / Ceiling Border
9	Fence / Curve / Shading
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30	Accessories & Tools and Handling



# SCG Smartwood

SCG Smartwood is fiber cement product made from superior SCG Portland Cement, silica and special cellulose fiber through high standard process result in excellent properties.



**Strong**



**Durable**



**Moss, mold,  
termite free**



**Fire safe**



**Weather  
resistant**



**Longer  
lasting**



**As easy  
installing  
as wood**

## Extraordinary Beauty

The designed SCG Smartwood teak and timber texture creates the natural look with better strength and durability but remains an easy workability as wood. The surface is coated with 'Color Loc Plus' Technology to lock the color molecule on SCG Smartwood for lifelong natural charm and less maintenance. SCG Smartwood can endure high temperature and reflect sunlight, prevents in-house overwhelming heat. Plus, the high quality coating also prevent mold and moss cover on surface, keep the true beauty lasting over time.

### 3<sup>rd</sup> Layer

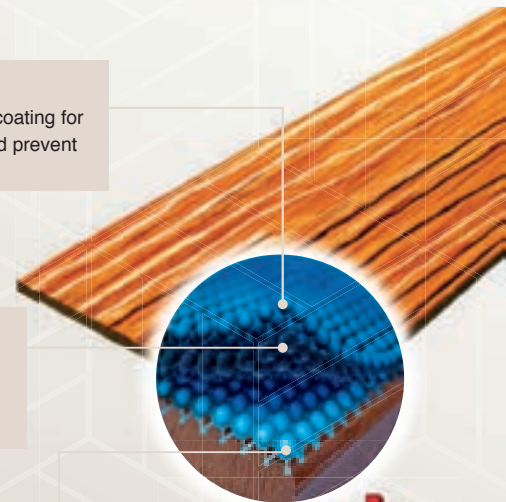
Diamond PLUS coating for longer lasting and prevent mold and moss.

### 2<sup>nd</sup> Layer

Reflection PLUS  
4X reflect heat  
from sunlight.

### 1<sup>st</sup> Layer

Ceramic PLUS as  
a shield to prevent  
heat from outside



**COLOR  
LOC PLUS**





SCG Smartwood  
- for inspiration

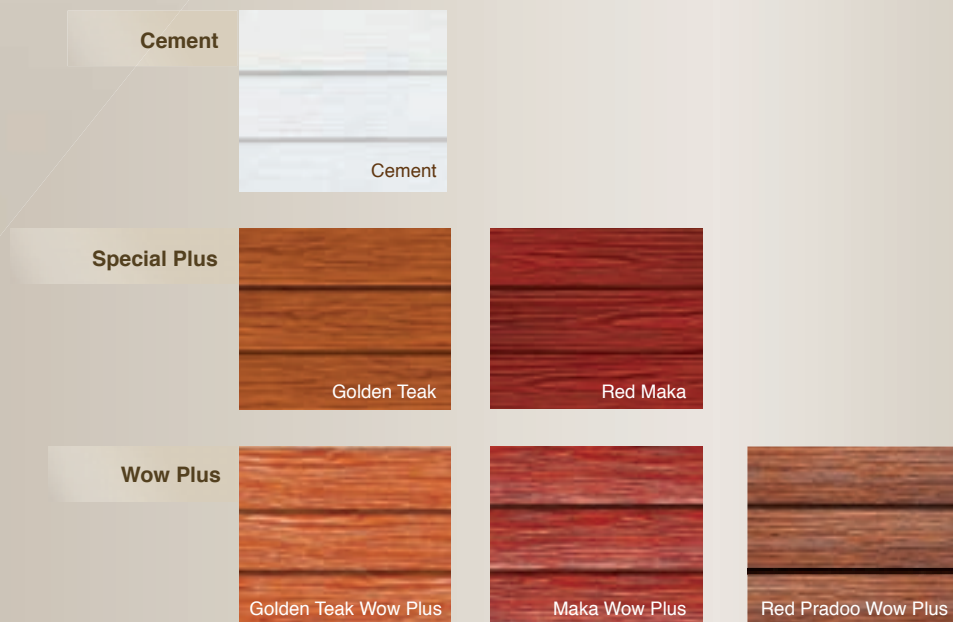


# Natural elegance

Wood plank : Teak texture



Wood plank : Timber texture



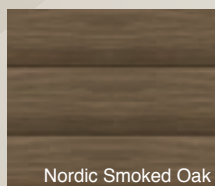
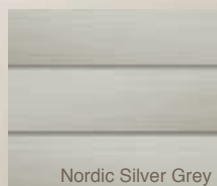
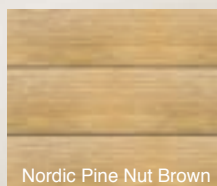
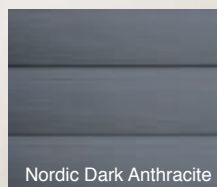
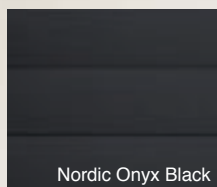
Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sqm)
15	300	0.8	5.4	2.7
	400		7.2	2.0
20	300		7.2	1.9
	400		9.7	1.4

\*Wow Plus only available in 15 cm

SCG Wood Plank

# Nordic series

*Timeless beauty*



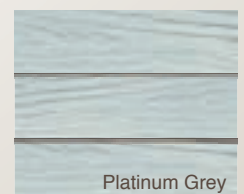
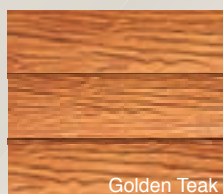
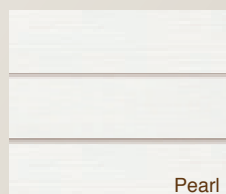
Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sq m)
20	240 300	0.8	5.8 7.2	2.38 1.9







## SCG Wood Plank Cool Plus series *Heat reflection*



Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sqm)
15	300	0.8	5.4	2.7
	400		7.2	2.0
20	300		7.2	1.9
	400		9.7	1.4



SCG Fascia Board - Fascia One Piece



SCG Eave Liner



## SCG Fascia Board

### Fascia

Surface	Colour	Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sq m)
Wood texture	Primer	10	400	1.6	9.3	0.25
	Primer, Golden Teak, Red Oak	15			14.2	
		20			19	
Smooth	Cream Primer	15	300		10.6	0.33
		20			14.3	

### Fascia One Piece

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sq m)
23.5	300	1.8	18.3	0.33
23		2.4	18.4	
		1.8	15.8	
400			21.5	0.25

## SCG Eave Liner

Surface	Colour	Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sq m)
Smooth	Cement, Oak, Red Oak	7.5			2.7	4.44
	Cement	10			3.6	3.33
Wood texture	Cement Red Ruby (plus) Brown Teak (plus) Golden Teak (wow plus) Maka (wow plus) Pradoo (wow plus)	7.5	300	0.8	2.7	4.44

## SCG Ceiling Border

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)	Usage (piece/sq m)
5	300	0.8	1.7	0.33

Primer

Red Oak

Golden Teak

Cream Primer

One Piece - Cement

One Piece - Cream

Sure - Cement

Prompt - Primer

Cement

Oak

Red Oak

Red Ruby

Brown Teak

Golden Teak

Maka

Pradoo

Brown Oak

Cement



SCG Curve  
- for inspiration

## SCG Curve

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
10	100	1.2	1.9



SCG Fence  
- for inspiration

## SCG Fence

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
7.5	400	1.2	5.4
10		1.6	9.7



SCG Shading  
- for inspiration

## SCG Shading

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
7.5	300	1.2	4.1







SCG wood plank, India



SCG wood plank, Thailand

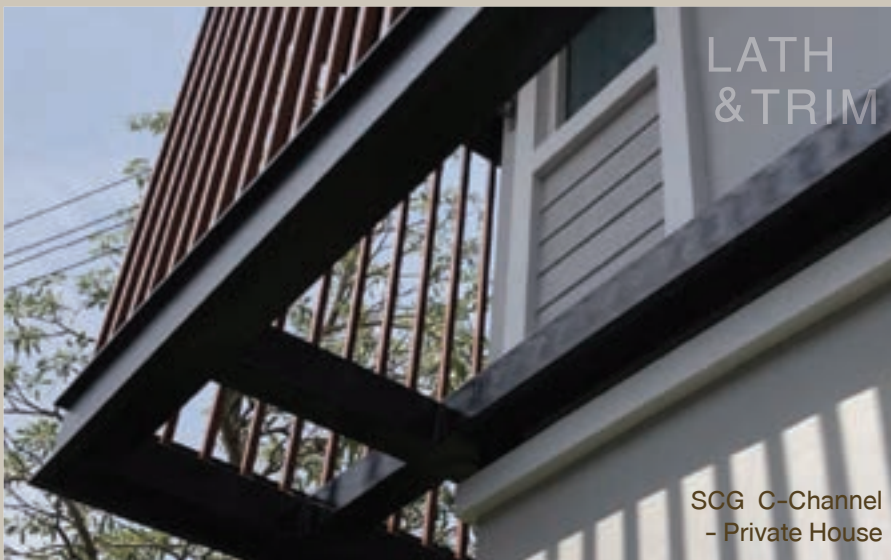


SCG Smartwood wood plank, Vietnam



SCG wood plank, India

# DECORATIVE MATERIAL



SCG C-Channel  
- Private House



SCG T-Clip  
- for inspiration



**Imprint the space with its own unique identity  
by our alternative decoration materials...**



*Nothing is  
impossible.*

SCG is an alternative decoration material which is created for designers to generate their ideas without limits. Its features let the designers include their ideas and make their own creativity, unleashing the imagination to make a special, novel and unique designs.

Our materials include fiber cement consisted of SCG Portland cement, pure silica and cellulose fibers. It is manufactured with **X-TRUSION** (SCG's copyright) capable to be formed as desired by using molds specifically designed by professional engineer. As such, the product

has finely detailed and exquisite shape and dimension. The entire panel have completely homogeneous texture, thus superior or density to general cement fiber product. Given that, SCG is stronger, more durable and more suitable for various types of works. Moreover, We always find alternative materials to match with what's customers' design appropriately that would satisfy their aesthetic sense as we are solution provider. SCG aims to provide a high standard quality with a completed solution in order to serve all customer wants offering design consultant service till to installation guide and warranty. We want to deliver the best experience using SCG materials and solution.

SCG also has 3 additional groups of products for unleashing your limited imagination whether they will be an exterior or interior wall (WALL); shading louver, trellis, beautiful and eye-catching baseboard (LATH AND TRIM); and floor materials (FLOOR).



# WALL

is not just a wall,

it's

# IDENTITY

SCG Modeena  
Above-M5/Below M4



# SCG Modeena

## Striking Organize Pattern

Stunning the facade and interior wall with a striking organize pattern both systematic and intricate pattern, represent in natural wood look moreover, in modern style. Also make it more well neat with a none screw installation.

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
30	150	2.5	10.4
	300		20.8

\*Above information is M1 only, for other series please see in product directory (P.29)

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
30	300	1.8	14.8

\*Above information is L1 only, for other series please see in product directory (P.29)

M1

M2

M3

M4

M5

Lite1

Lite4



SCG Lap Siding  
- KRizTown

## SCG Lap Siding

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
18	300	1	6.98
23.6			9.44
			9.31



SCG Decorative wall: Groove  
- for inspiration



## SCG Decorative wall: Groove

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
120	280	0.8	40

## SCG Decorative wall: Rustic

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
120	240	0.6	25.69





Tender V1



Tender V1



Tender V1



LATH  
& TRIM

Create your own  
**UNIQUENESS**

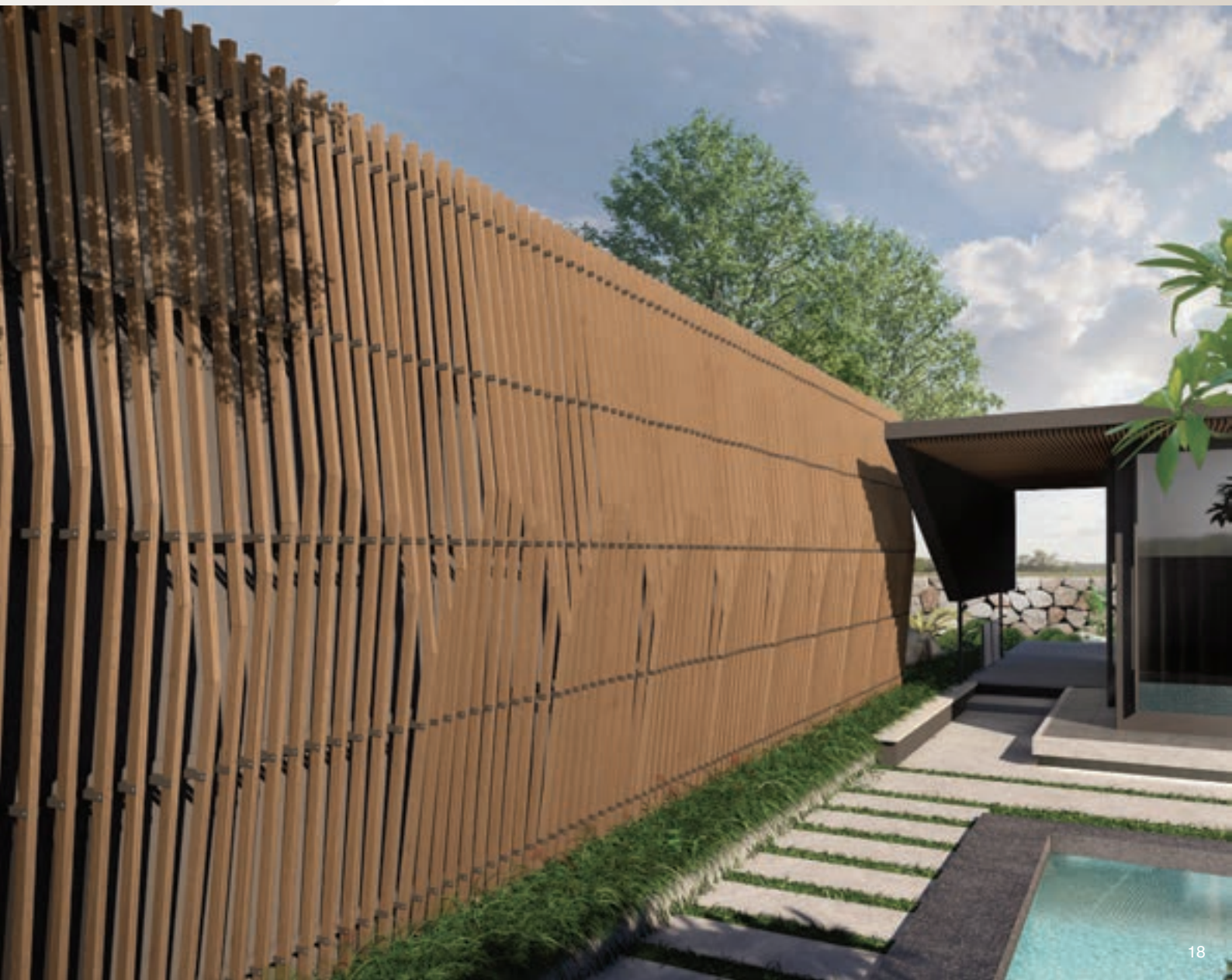


# SCG Line

## Unrivaed Artificial Timber

Unlimited the aesthetic imagination wood panel with superior durable, adaptable wood stick. And make it more stylish with a timber patternm paint finishing.

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
5	300	2.5	5.7



# SCG C-Channel

## Unrivaed Artificial Timber

Supass all the steel material restrictions to express the industrial look of steel with a genuine virtual steel decoration material.

More affordable, easier installation moreoverwith its solid durable form.

Width (cm)	Length (cm)	Height (cm)	Thickness (cm)	Weight (kgs/piece)
15	300	5	1.2	14
22.3	300	5	1.2	18.3
30	300	5	1.2	21.1

Width 15 cm.

Width 22.3 cm.

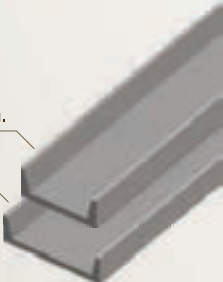
Width 30 cm.



Width (cm)	Length (cm)	Height (cm)	Thickness (cm)	Weight (kgs/piece)
22.3	300	8	1.2	22.1
30	300	8	1.2	28.1

C-Plus Width 22.3 cm.

C-Plus Width 30 cm.



SCG C-Channel  
- Similae Cafe

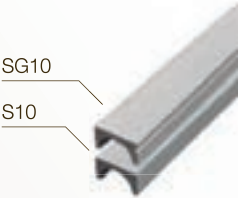


# SCG Trim

## Standard Neat Ornament

Well neat the space, fulfill the surface with a linear trimming decorative material. Comes with a groove detail profiling to ensure the most efficient use and worry-free to design a picturesque wall.

Or pave a way to new possibilities of wall decoration, creating a bold new, eye-catching look by installing SCG Trim (baseboard) inside out, which reveals its outstanding and unique concave parts or cutting and using as an air ventilation block, creating a wall with the distinct and stunning shape.



Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
10	300	5	12.8
15	300	5	16.8
20	300	5	22.3



SCG Trim  
- Search Entertainment Studio



## SCG T-Clip Floor Plank

Floor decoration with SCG T-Clip, a feel of nature warm. SCG T-Clip is installed by screwless and pre-painted T-Clip. Each panel is up to standard with its beautiful and durable paint, reducing installation time.

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
16	300	2.5	17.4
20			22.6

Color



Dark Oak



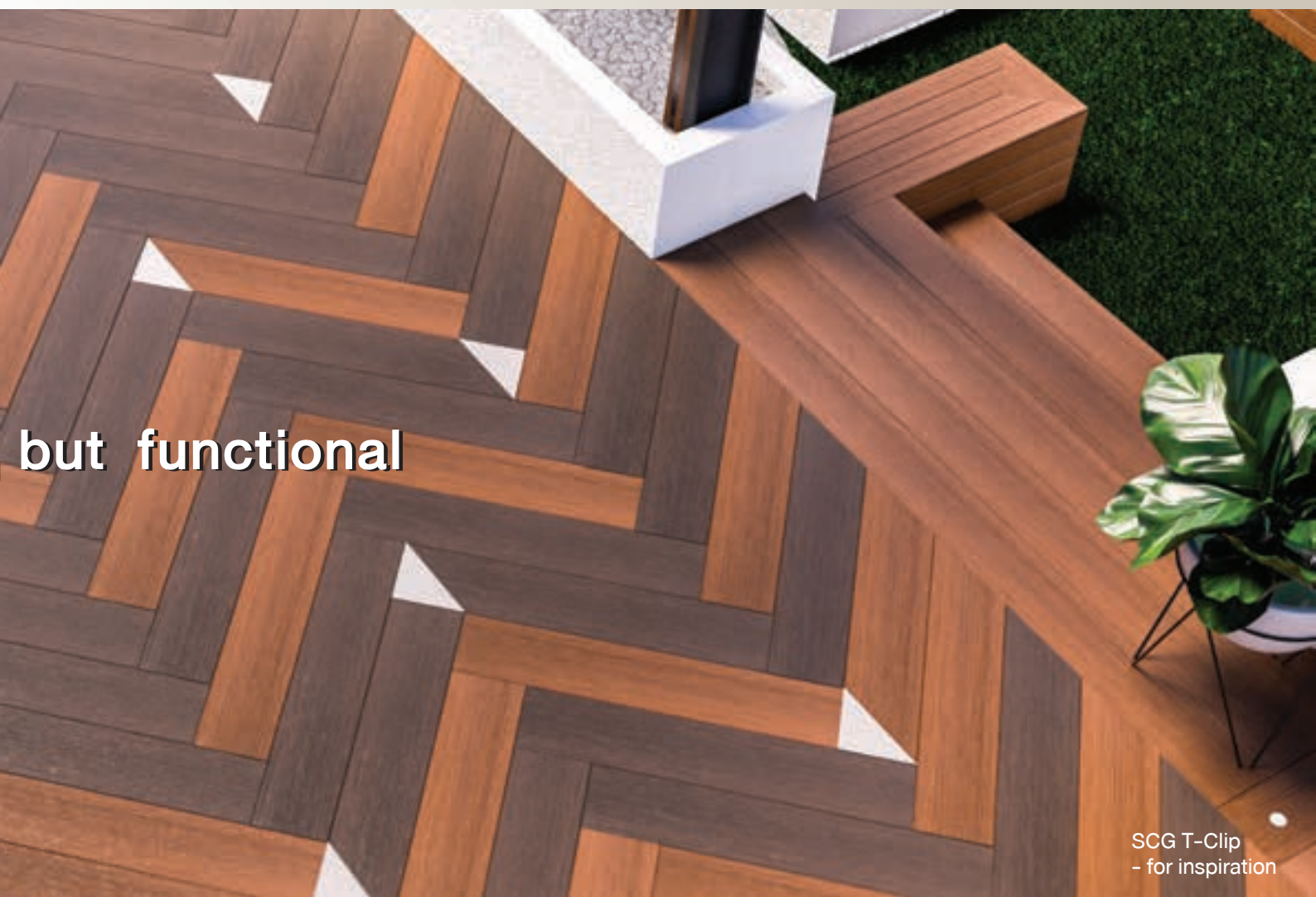
Natural Beech



Mahogany





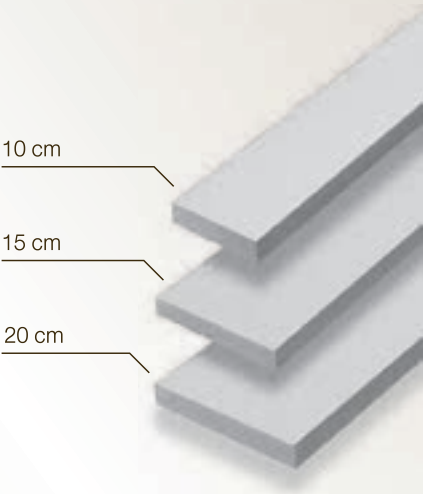


SCG T-Clip  
- for inspiration

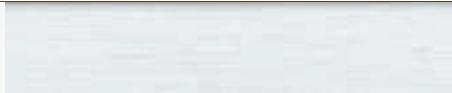

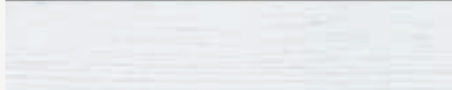

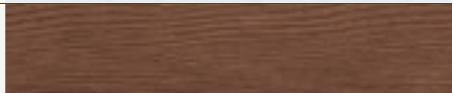


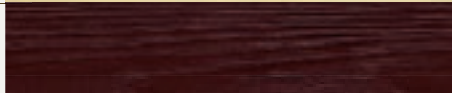





# SCG Saver Floor Plank

A different way to timber floor decoration with colored cement as your desires, SCG Saver which helps you save cost. A long-lasting paint can be achieved by sealer paint applied on timber texture.

Width (cm)	Length (cm)	Thickness (cm)	Weight (kgs/piece)
10	300	2.5	11.3
15			16.9
20			22.6







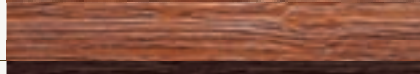

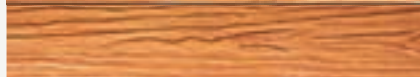
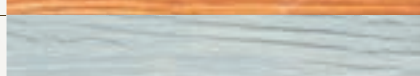


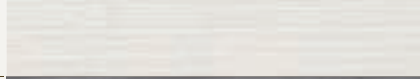



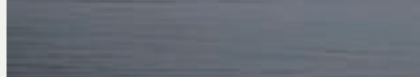

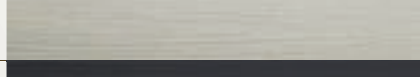
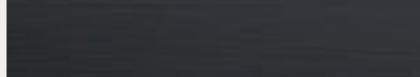



SCG SMARTWOOD DIRECTORY

Product Group	Series	Color		Width (cm)	Length (cm)	Thickness (cm)	Weight (Kgs)	Usage (pieces/sqm)	Surface	Edges				
Wood Plank	Timber	Cement		15	300	0.8	5.4	2.66	Timber	 Non Tapered				
					400		7.2	2.00						
				20	300		7.2	1.90						
					400		9.7	1.43						
			23	366	0.65	8.3	1.33							
				366*	0.75	9.6	1.33							
			Timber - Tapered Edge		15	300*	0.8	5.4			2.63	 2 Side Tapered		
						400*		7.2			2.00			
					20	300*		7.2			1.90			
						400*		9.7			1.43			
	Primer	Primer				15		300	0.8	5.4	2.66		Teak	 Non Tapered
								400		7.2	2.00			
			20	300		7.2	1.90							
				400		9.7	1.43							
			Classic	Ivory		15	300	0.8	5.4	2.66	Teak			
							400		7.2	2.00				
						20	300		7.2	1.90				
							400		9.7	1.43				
	Oak Red				15	300	5.4		2.66					
						400	7.2		2.00					
				20	300	7.2	1.90							
					400	9.7	1.43							
	Sky			15	300	5.4	2.66							
					400	7.2	2.00							
				Natural	Golden Teak		15		300	0.8		5.4	2.66	
									400			7.2	2.00	
	20	300					7.2		1.90					
		400					9.7		1.43					
	Red Maka		15			300	5.4	2.66						
						400	7.2	2.00						
			20		300	7.2	1.90							
					400	9.7	1.43							
	Special Plus	Red Ruby Plus			15	300	0.8	5.4	2.67		Timber			
						400		7.2	2.00					
				20	300	7.2		1.90						
					400	9.7		1.43						
		Brown Teak Plus		15	300	5.4		2.67						
					400	7.2		2.00						
				20	300	7.2		1.90						
					400	9.7		1.43						

\* is Made to Order product




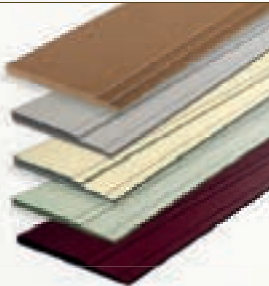

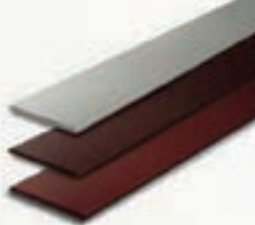

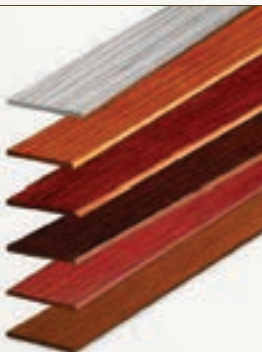

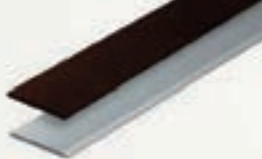







# SCG SMARTWOOD DIRECTORY

Product Group	Series	Color		Width (cm)	Length (cm)	Thickness (cm)	Weight (Kgs)	Usage (pieces/sqm)	Surface	Edges		
Wood Plank	WOW Plus	Golden Teak Wow Plus		15	300	0.8	5.4	2.67	Timber	<div></div> Non Tapered		
					400		7.2	2.00				
			Maka Wow Plus	20	400		9.7	1.43				
		15			300		5.4	2.67				
					400		7.2	2.00				
		Red Pradoo Wow Plus	20	400	9.7		1.43					
				15	300		5.4	2.67				
					400		7.2	2.00				
				400*	9.7		1.43					
	Cool Plus			Golden Teak	15	300	0.8	5.4	2.67		Timber	
						400		7.2	2.00			
		20	300		7.2	1.90						
				400	9.7	1.43						
		Platinum Grey	15	300	5.4	2.67		Teak				
					400	7.2			2.00			
			20	300	7.2	1.90						
				400	9.7	1.43						
		Pearl	15	300	5.4	2.67						
				400	7.2	2.00						
	Night Grey			300	5.4	2.67						
				400	7.2	2.00						
		Nordic Series	Pearl White			20	240*	0.8	5.8		2.38	Timber
	300*						7.2		1.90			
	Dark Anthracite				240*		5.8		2.38			
					300*		7.2		1.90			
	Silver Grey				240*		5.8		2.38			
					300*		7.2		1.90			
	Onyx Black				240*		5.8		2.38			
					300*		7.2		1.90			
	Pine Nut Brown				300*		7.2		1.90			
	Smoked Oak											
		Craftman-Colonial	Ivory		20	300	0.8	7.2	1.90		Teak	<div></div> Lining Skirt Board Edge
	Craftman-New England	Ivory		20	300	0.8	7.2	1.90	Teak	<div></div> 1 Side Square Lining		

\* is Made to Order product

SCG SMARTWOOD DIRECTORY

Product Group	Series	Color		Width (cm)	Length (cm)	Thickness (cm)	Weight (Kgs)	Usage (pieces/sqm)	Surface	Edges							
Fascia	Wood Texture	Primer		10	400	1.6	9.3	0.25 (Pieces/m)	Teak	 1 Side Tapered							
				15			14.2										
				20			19										
		Red Oak		15			14.2										
				20			19										
				15			14.2										
		Golden Teak		20			19										
				Caramel*			20				19						
	Smooth Texture	Cream Primer		15	400	10.6	0.33 (Pieces/m)	Smooth									
				20	300	14.3											
Fascia One Piece	Prompt	Primer		23.5	300	1.8	18.3	0.33 (Pieces/m)	Smooth	 1 Side Tapered							
	One Piece	Cement		23		2.4	18.4										
		Cream				1.8	15.8										
	Sure	Cement		23	400		21.5	0.25 (Pieces/m)									
		Mahogany					23										
	Eaves Liner	Tapered Edge		Cement		7.5	300	0.8			2.7	4.44	Smooth	 2 Side Tapered			
10			3.6			3.33											
Classic		Oak	7.5	2.7		4.44											
		Red Oak															
		Caramel*															
Timber		Cement		7.5		300			2.7	4.44		Timber			 2 Side Eased		
WOW Plus		Golden Teak Wow Plus															
		Maka Wow Plus															
		Pradoo Wow Plus															
Special Plus		Red Ruby Plus															
		Brown Teak Plus															
Ceiling Border		Ceiling Border	Oak		5	300	0.8		1.7	6.67	Smooth	 1 Side Tapered					
	Cement																
Fence Plank	Fence Plank	Primer		7.5	400	1.2	5.4	3.3	Teak	 2 Side Tapered							
				10			7.3	2.5									
							1.6	9.7			2.5						
Shading Plank	Shading Plank	Golden Teak WOW		7.5	300	1.2	4.1	4.44	Smooth	 1 Side Tapered							
		Primer															

\* is Made to Order product



SCG SMARTWOOD DIRECTORY

Product Group	Series	Color	Width x Length (cm)	Thickness (cm)	Weight (Kgs)	Usage (pieces/sqm)
Skirt Board	Classic	Cement	10 x 300	1.2	5	3.33
		Primer				
	Modern	Primer			5.4	
Stair	Tread	Cement	27.5 x 120	2.5	13	3.03
	Riser		18 x120	1.6	5.3	4.63
	Land		15 x 300	2.5	17	2.22

SCG DECORATIVE MATERIAL DIRECTORY

Product Group	Series	Color	Width x Length (cm)	Thickness (cm)	Weight (Kgs)	Usage (pieces/sqm)
Decorative Wall	Rustic	Cement	120 x 240	0.6	25.69	0.35
	Groove		120 x 280	0.8	40	0.30
	Lap Siding	V1	18 x 300	1	6.98	2.08
		V2	23.6 x 300		9.44	1.54
		V3	23.6 x 300		9.31	1.54
		K1	23.6 x 300		9.6	1.54
	Modeena	M1	30 x 150	2.5	10.4	2.22
			30 x 300		20.8	1.11
		M2	30 x 150		11.4	2.22
			30 x 300		22.8	1.11
		M3	30 x 150	2.3	11.9	2.22
			30 x 300		23.8	1.11
		M4	30 x 150		10.3	2.22
			30 x 300		20.6	1.11
	M5	30 x 150	12.3		2.38	
		30 x 300	24.6		1.18	
	Modeena Lite	Lite 1	30 x 300	1.8	14.8	1.11
		Lite 4			15.9	
Trim	C Channel	Cement	15 x 300	1.2	14	2.22
			22.3 x 300		18.3	1.49
			30 x 300		21.1	1.11
	C-Channel-Plus		22.3 x 300		22.1	1.49
			30 x 300		28.1	1.11
	Trim	Cement	10 x 300	5	13.3	3.33
			15 x 300		17.4	2.22
			10 x 300		12.8	3.33
			15 x 300		16.8	2.22
	Line	Cement	5 x 300	2.5	5.7	6.67
Floor	Decorative Floor	Cement	15 x 300	1.5	10.12	2.22
	Saver	Cement	10 x 300	2.5	11.3	3.33
			15 x 300		16.9	2.22
			20 x 300		22.6	1.67
	Basic	Cream Primer	10 x 300		9.73	3.33
			15 x 300		14.6	2.22
			20 x 300		19.45	1.67
	T-Clip	Natural Beech	20 x 300		22.6	1.67
		Mahogany	20 x 300		22.6	1.67
Oak Brown		20 x 300	22.6		1.67	

# INSTALLING ACCESSORIES FOR SCG SMARTWOOD

Wood Plank	Interior	SCG Needle Point Screw 23 mm	500 pcs/box
	Exterior	SCG Self Drilling Wing Screw 28.5 mm	250 pcs/box
	Brick Walls or Old Concrete Walls	· SCG C-Line	1 strip
		· SCG Brackets	60 pcs/box
Fascia Board	Fascia	· SCG Needle Point Screw 38 mm	250 pcs/box
		with SCG Plastic Insert 37 mm	250 pcs/box
		· SCG Self Drilling Screw 13 mm	500 pcs/box
		SCG Self Drilling Wing Screw 32 mm	250 pcs/box
Eaves Liner/ Ceiling Border	Interior and Exterior	SCG Needle Point Screw 38 mm	250 pcs/box
		Self Drilling Wing Screw 45 mm	Available in Typical Store
		SCG Needle Point Screw 23 mm	500 pcs/box
		SCG Self Drilling Wing Screw 28.5 mm	250 pcs/box

# FINISHING ACCESSORIES FOR SCG SMARTWOOD

## SCG Coner Post Cement

Use to cover inner and outer corners of Wood Plank

**Dimension** : 7.5 x 7.5 x 300 x 0.8 cm

**Weight** : 5.2 Kg

**Color** : Cement

**Usage** : 0.33 pcs/m



## SCG Acrylic Sealant

To seal joints and cover screw heads for both external and internal

**Size** : 310 ml

**Weight** : 0.5 Kg

**Color** : White

**Usage** : 15-20 Sqm/tube



## SCG Acrylic Paint for Wood Plank

100% water-based paint to finish screw heads or joints

**Weight** : 1 Kg

**Color** : Golden teak, Red maka, Ivory, Red oak, Brown oak (for eaves liner)

**Color type** : Glossy

**Usage** : 7-10 Sqm/bucket



## SCG Acrylic Paint for Fiber Cement

100% water-based transparent acrylic paint for any fiber cement wood

**Weight** : 3.5 Kg

**Color** : Cream primer

**Usage** : 60 Sqm/bucket



**Weight** : 3 Kg

**Color** : Natural beech, Mahogany, Redwood, Dark oak

**Color type** : Glossy, Matt

**Usage** : 20-25 Sqm/bucket (2-3 rounds)

## SCG Acrylic Paint for Stair Plank

Primer for coating before paint

**Weight** : 2 Kg

**Color type** : Brown

**Usage** : 10-15 Sqm/bucket

Acrylic paint for stair Plank

**Weight** : 3.6 Kg

**Color** : Redwood

**Usage** : 20-25 Sqm/bucket (2-3 rounds)

Shield gloss to cover the acrylic paint

**Weight** : 2 Kg

**Color type** : Clear Glossy

**Usage** : 20-25 Sqm/bucket



## SCG Acrylic Paint for Floor Plank

100% water-based acrylic paint especially for Floor Plank. Resistant to scratch from walking.

**Weight** : 3.6 Kg

**Color** : Natural beech, Mahogany, Dark oak, Redwood

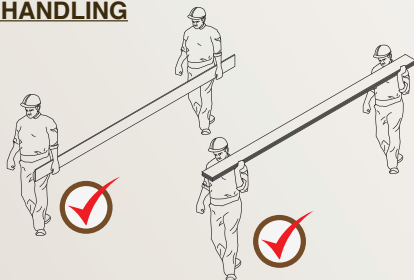
**Color type** : Glossy, Matt

**Usage** : 20-25 Sqm/bucket (2-3 rounds)

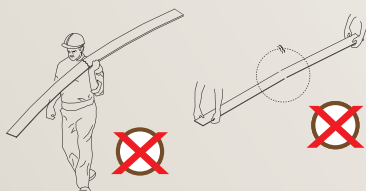


# HANDLING & STORING

## PRODUCT HANDLING



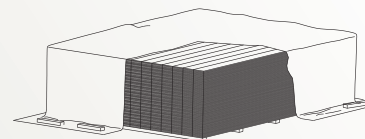
- Do not drag products from the pallet, as it may leave permanent scratch marks.
- The products must be carried by two people and held the product 30 cm from both end.
- Products can be lifted by width side only when they are in pack and must be lifted by narrow edge when unpack.



- Do not lift the products at the center as it may break.

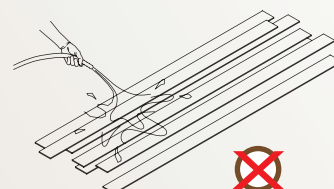
## PRODUCT STORING

1. SCG Smartwood must be stored on a pallet or support with timber 1.5x3 inches every 60 cm on dry and levelled floor and covered with tarpaulin.
2. SCG Smartwood should not be stacked higher than 1.5 m and must be stored vertically align.



## PRODUCT PREPARATION BEFORE INSTALLATION

- Ensure that products are dry. To install products when they are wet may cause damages and bending.







**WARNING**

Do not use these products as building structures, or parts of a deck or for any purposes that are not advised by SCG. When installing these products, installers must follow every step and criteria provided in the instruction manual and use tools that meet specific standards of the product manufacturer. Do not eat or swallow. Avoid inhaling wood dust generated from sawing, tapering, drilling and sanding. These products should not be installed in areas that are higher than 50 cm from the ground.

**CAUTION**

The products of SCG Smartwood are designed for working condition in Thailand. Any application or usage outside Thailand must follow and is considered to be responsibility of projects' architect, designer, construction supervisor and installer. These products contain dangerous chemicals. Do not eat, swallow, or touch your eyes. Use protection equipment that meets safe standards during tactical and technical operations. After the use, store it in a secure location and keep it out of children's reach. If experience skin irritation after touching the surface of the wood, wash the irritated area with clean water and seek medical help right away. If eat or swallow, avoid vomiting, drink plenty of water to abate the chemicals, and get medical help right away. All of the criteria for installation are of rudimentary steps for normal usage only. For more in depth specifications for installations and requirements for proper sites and conditions that materials can be used under, please read the standards of "allowable strength design" (E.L.T 1015-40) and criteria for designing building prescribed by the ministerial regulation No. 6 B.E. 2527, which is adopted from "Building Control Act" B.E. 2522. Product installation manual is regularly updated. The architect, designer, construction supervisor, and installer shall verify the methods implemented follow the most updated installation manual on the website: <https://www.scgbuildingmaterials.com/en/product/ceiling-wall>

• Color shade may vary from real product due to production and printing process